

Waterbased Coating – Blister Card Storage Guidelines

Blister Card – Shelf-Life

- Blister cards can have a shelf-life of (12) months or greater, however, it is advised to use a preliminary shelf-life of (3) months until the sealing process is fully qualified on cards that have aged > (3) months.
- Shelf-life is dependent on the use of proper inks, paperboard, coat-weight and storage conditions.

Blister Card – Storage Conditions

Blister Cards - Recommended Environmental Storage Conditions

- Temperature not to exceed 100F; recommended 60-80F
- Humidity not to exceed 70%RH; recommended 45-55%
- Pressure not to exceed 4 PSI

Blister Cards - Recommended Storage Guidelines

- Blister cards should remain stored in the packaging supplied by the Manufacturer to preserve moisture integrity of the paperboard.
- Blister cards should be stored in areas that are conditioned and stable for ambient temperature/humidity – avoid storing in areas of excessive and/or fluctuating temperature/humidity.
- As a rule, avoid storing blister cards in upper/perimeter areas of storage facility or near heat-generating sources – store in most climate-stable area of facility.
- Blister cards should not be stacked/stored face-face.
- Blister cards should be stored in a manner that preserves the ‘flatness’ of the card – curled/bowed cards can result in sealing/bond issues.
- Unused blister-cards should be resealed in protective packaging prior to returning to storage.